

Tera-Pixel MAPS system for CALICE Si-W ECAL for ILC

G. Villani, J. Crooks, P. Dauncey, A. M. Magnan, Y.
Mikami, R. Turchetta, M. Tyndel, N. Watson, J. Wilson



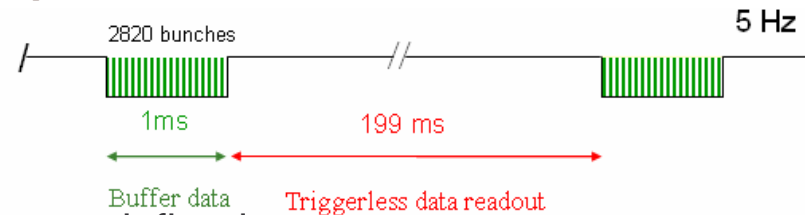
10th Topical Seminar on Innovative
Particle and Radiation Detectors
Siena 2006

Outline

- ILC Calice description
- CALICE MAPS Concept, design and simulation results
- Conclusions

TESLA 500GeV

ILC operation

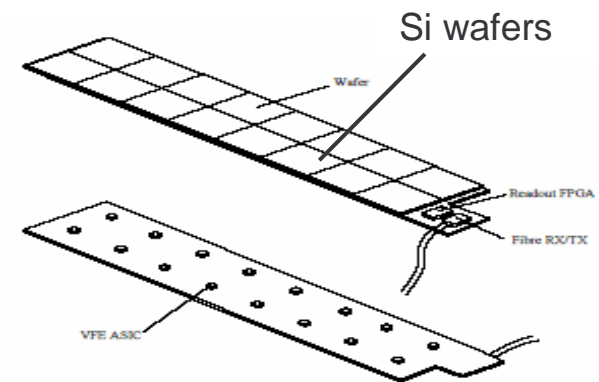
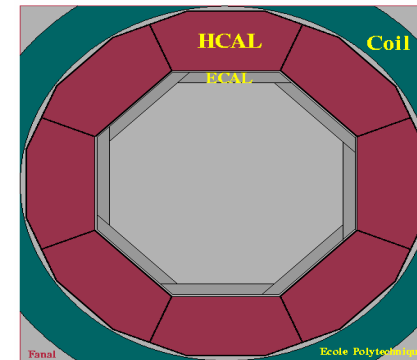
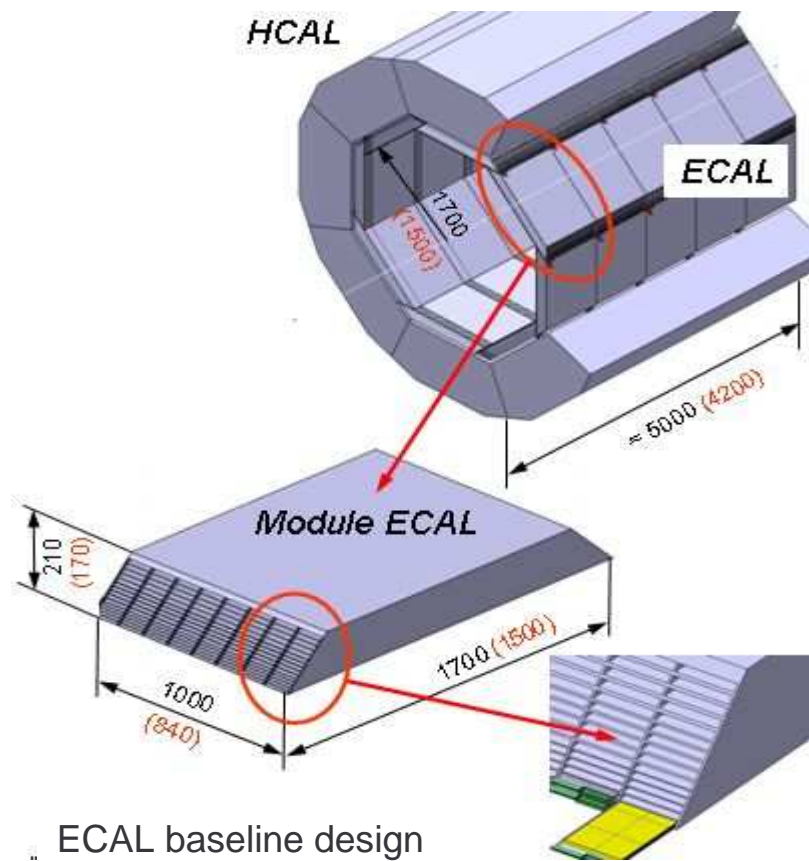


- Exact ICL beam timing parameters not yet defined
 - Assume close to previous (“TESLA”) design
 - Beams collide rapidly within a quick burst (“train”)
 - Long dead time between trains
- Worst case timing assumption as follows
 - Beam collision rate within train = 6.7 MHz, i.e. 150ns between collisions
 - Number of collisions within train = 14000, i.e. train is 2ms long
 - Train rate = 10Hz, i.e. 100ms between trains; 2% duty cycle
- Rate of signals
 - ILC is not like LHC; rate of physics processes is small
 - Most collisions give nothing, but when reaction does happen, many adjacent channels will be hit
 - Expected rate not very well known; needs detailed simulation modeling
 - Assume average $\sim 10^{-6}$ hits/pixel/crossing, which is ~ 0.005 hits/pixel/train

CALICE ECAL description

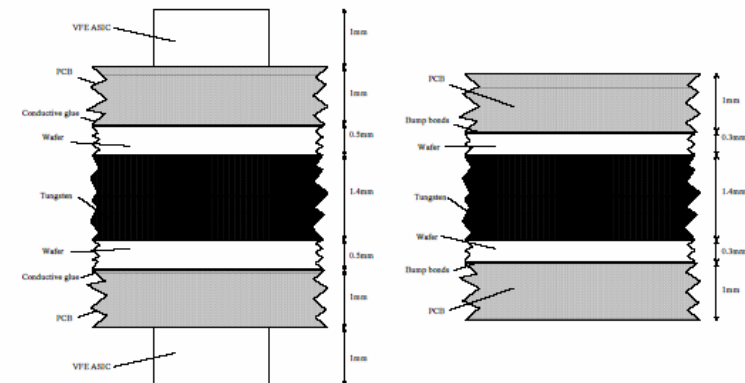
- CALICE has a **baseline** ECAL design
 - Sampling calorimeter, alternating thick conversion layers (**tungsten**) and thin measurement layers (**silicon**)
 - Around **2m** radius, **4m** long, **30 layers** W and Si, total Si area including endcaps $\sim 2 \times 10^7 \text{cm}^2$
 - Silicon sensor detectors in baseline are **diode pads**
 - Pad readout is analogue signal; digitized by Very Front End (VFE) **ASIC** mounted next to sensor
 - Average dissipated power $1 \mu\text{W}/\text{mm}^2$
 - Pad size between **1.0×1.0** and **$0.5 \times 0.5 \text{cm}^2$** ; total number of pads around 20 - 80M
- Mechanical structure
 - Half of tungsten sheets embedded in **carbon fiber** structure
 - Other half of tungsten sandwiched between two PCBs each holding one layer of silicon detector wafers
 - Whole sandwich inserted into **slots** in carbon fiber structure
 - Sensitive silicon layers are on PCBs **$\sim 1.5\text{m long} \times 30\text{cm wide}$**

CALICE ECAL description



CALICE MAPS concept

- Baseline design largely unaffected by use of MAPS instead of diode pads
- Potential benefits include:
 - Reduced PCB section for MAPS → Decrease in Molière radius → Increased resolution
 - Increased surface for thermal dissipation
 - Less sensitivity to SEU
 - Cost saving (CMOS standard process vs. high resistivity Si for producing $2 \times 10^7 \text{ cm}^2$ and/or overall more compact detector system)
 - Simplified assembly (single sided PCB, no need for grounding substrate)



Diode pad PCB, with VFE (left) and without (right)

CALICE MAPS design

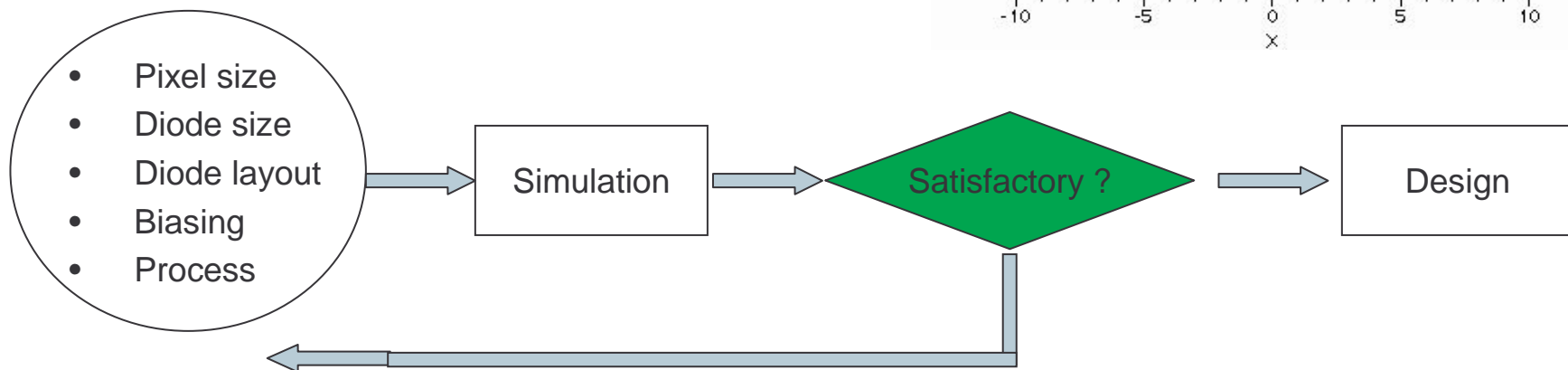
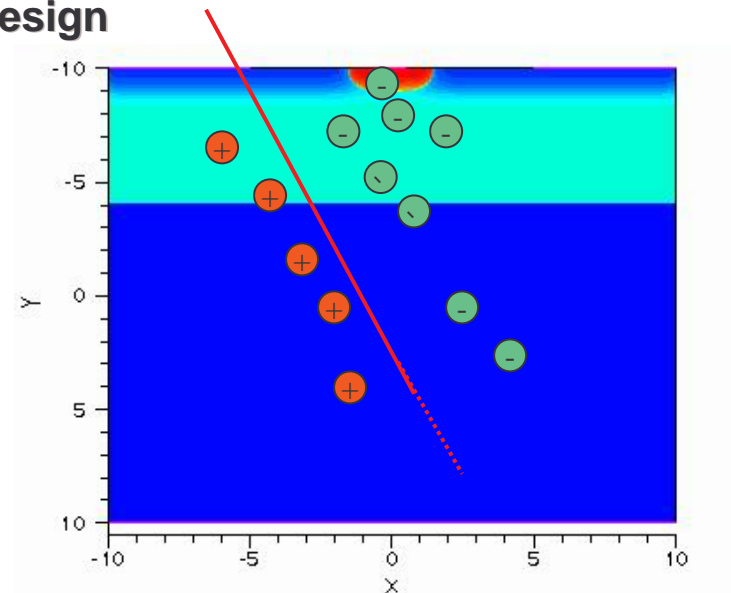
- Additional potential benefits arising from dividing wafer into **small pixels** so to have low probability of more than one particle going through each pixel.
- Discrimination of **single** MIP allows binary readout. High granularity improves jet resolution or reduces number of layers (thus cost) for the same resolution.
- With around **100** particles/mm² ~ **1 %** probability of double hit implies pixel size of ~ **40 × 40 μm²**
- Current design with **50 × 50 μm²** pixel
- Total number of pixel for ECAL around **8 × 10¹¹ pixels** → Tera-pixel system
- Record collision number each time hit exceeding threshold (timestamp stored in memory on sensor)
- Timestamps read out in between trains

CALICE MAPS design

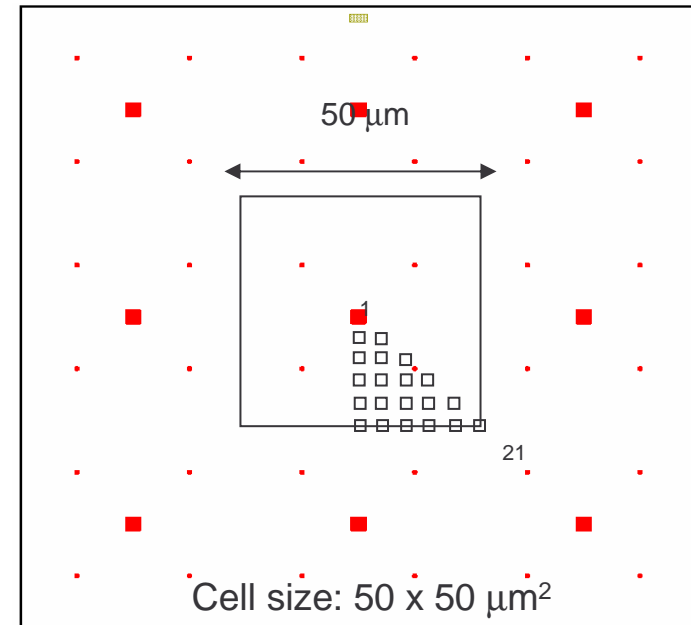
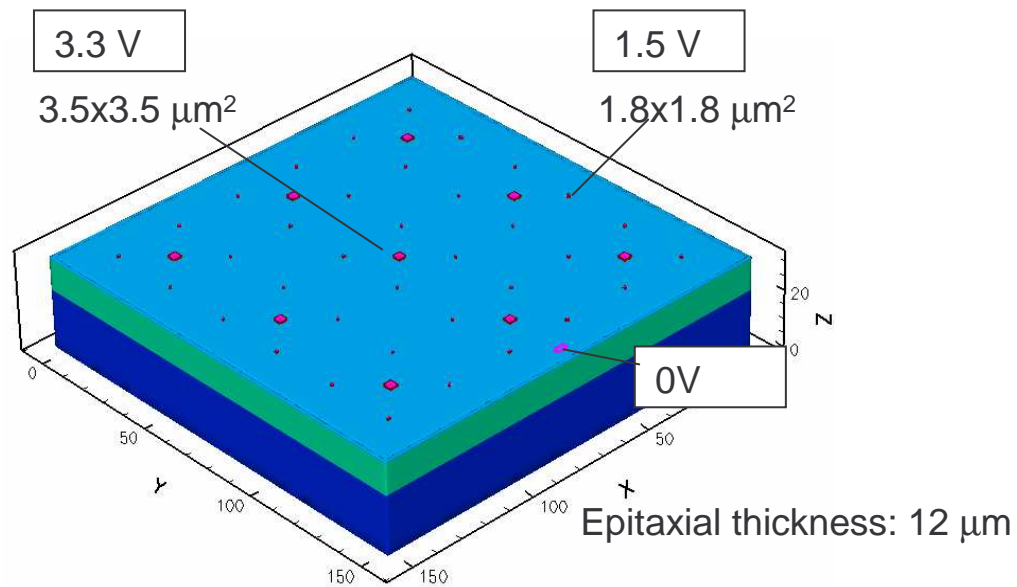
- First prototype designed in CIS 0.18 μm process will be submitted January 2007
- Different pixel architectures included in the first prototype
- Includes faulty pixels masking, variable threshold
- Data rate of pixels dominated by noise
- High threshold reduces false hits and crosstalk
- 'Optimal' pixel layout and topology essential to guarantee good S/N thus possibility of using high threshold

CALICE MAPS design

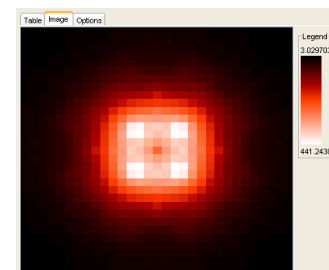
- Pixel layout optimization
 - Maximization of signal
 - Minimization of charge sharing (crosstalk)
 - Collection time
- Large phase space



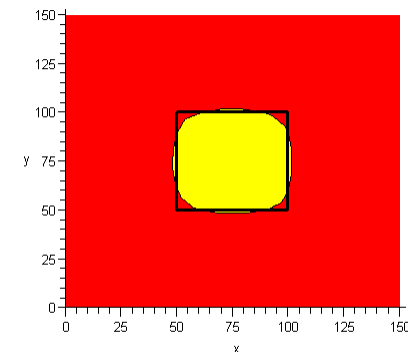
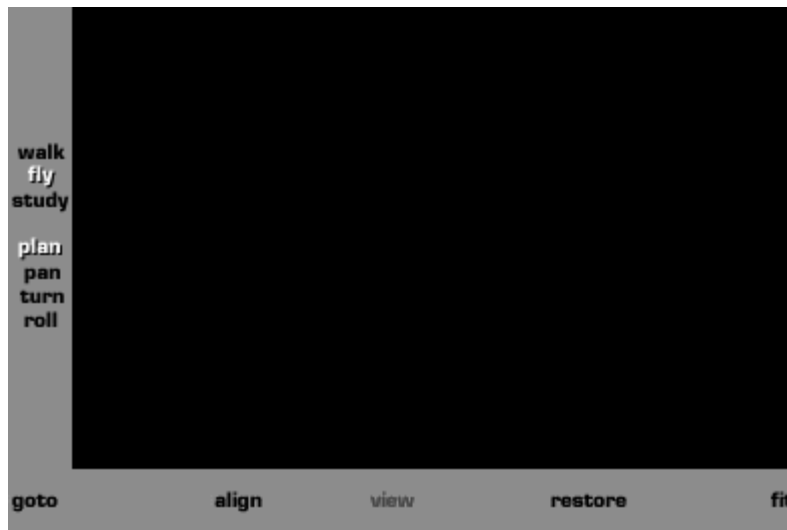
CALICE MAPS design - pixel simulation -



- 21 hits simulated, $5 \mu\text{m}$ pitch
- 121 extrapolated hits / pixel
- 961 extrapolated hits / cell



CALICE MAPS design - pixel simulation -



Comparator's threshold: 250 e⁻

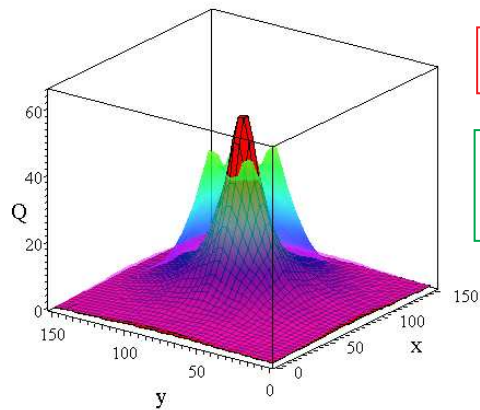
Charge sharing reduction with
comparator's threshold

Bias conditions

- Diode : 1.5V fixed
- Nwell: 3.3V
- Pwell: 0V
- Subs: float
- T = 300 K

Σ diodes Collected charge vs (x,y)

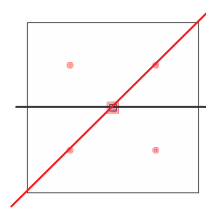
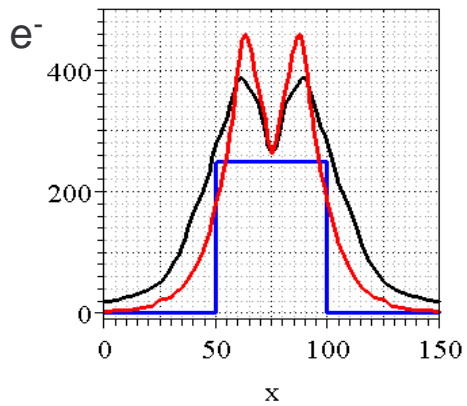
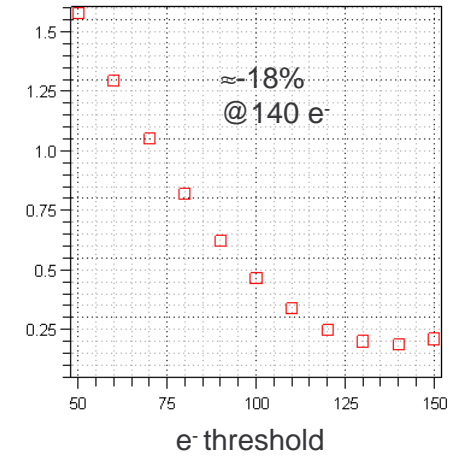
CALICE MAPS design - pixel simulation -



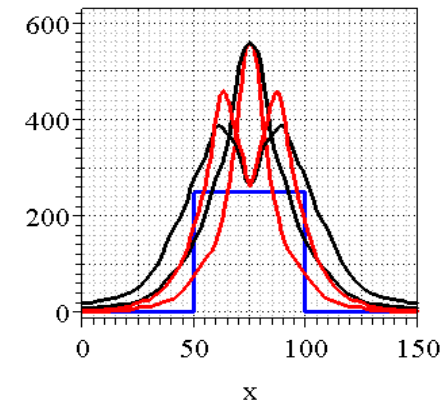
Q lost in NWell

Q collected by diodes

$$|S(x,y) - S_q| / S_q$$



Central cell $Q_{coll}(x,y)$ sample



CALICE MAPS design - pixel simulation -

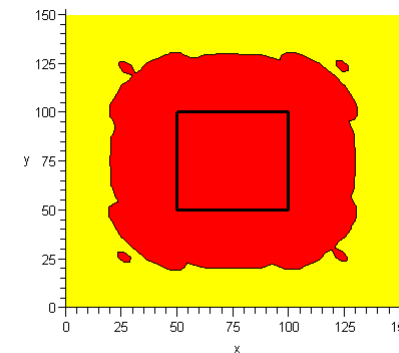
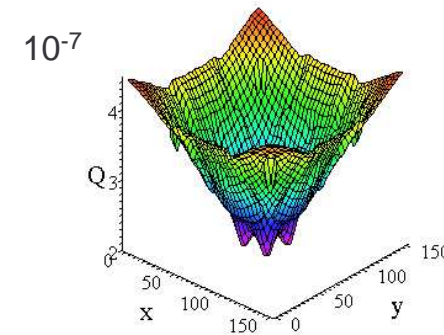


Diode charge collection time (x,y)

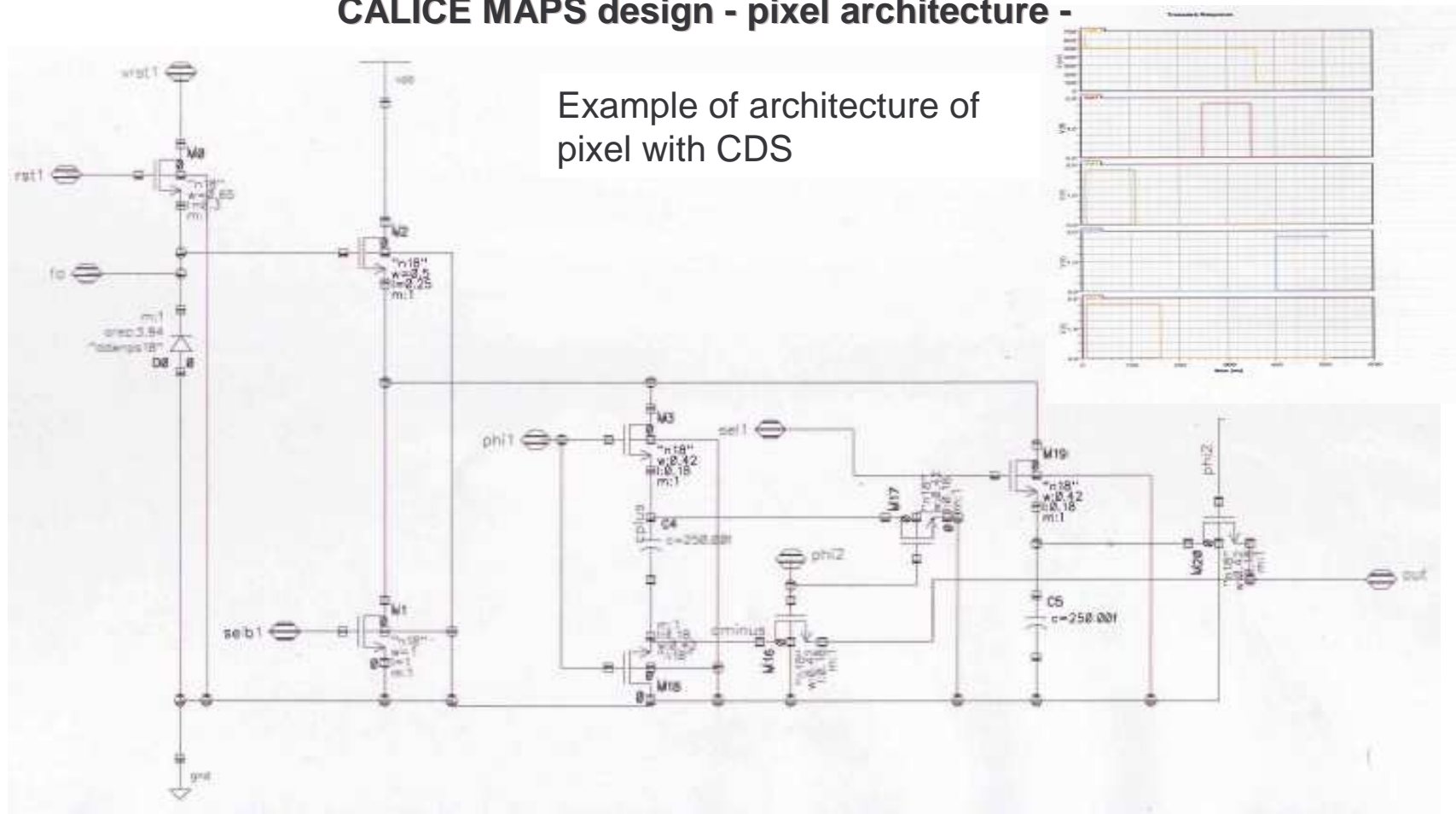
350 ns

□ Collection time ~ 250 ns for pixel coverage

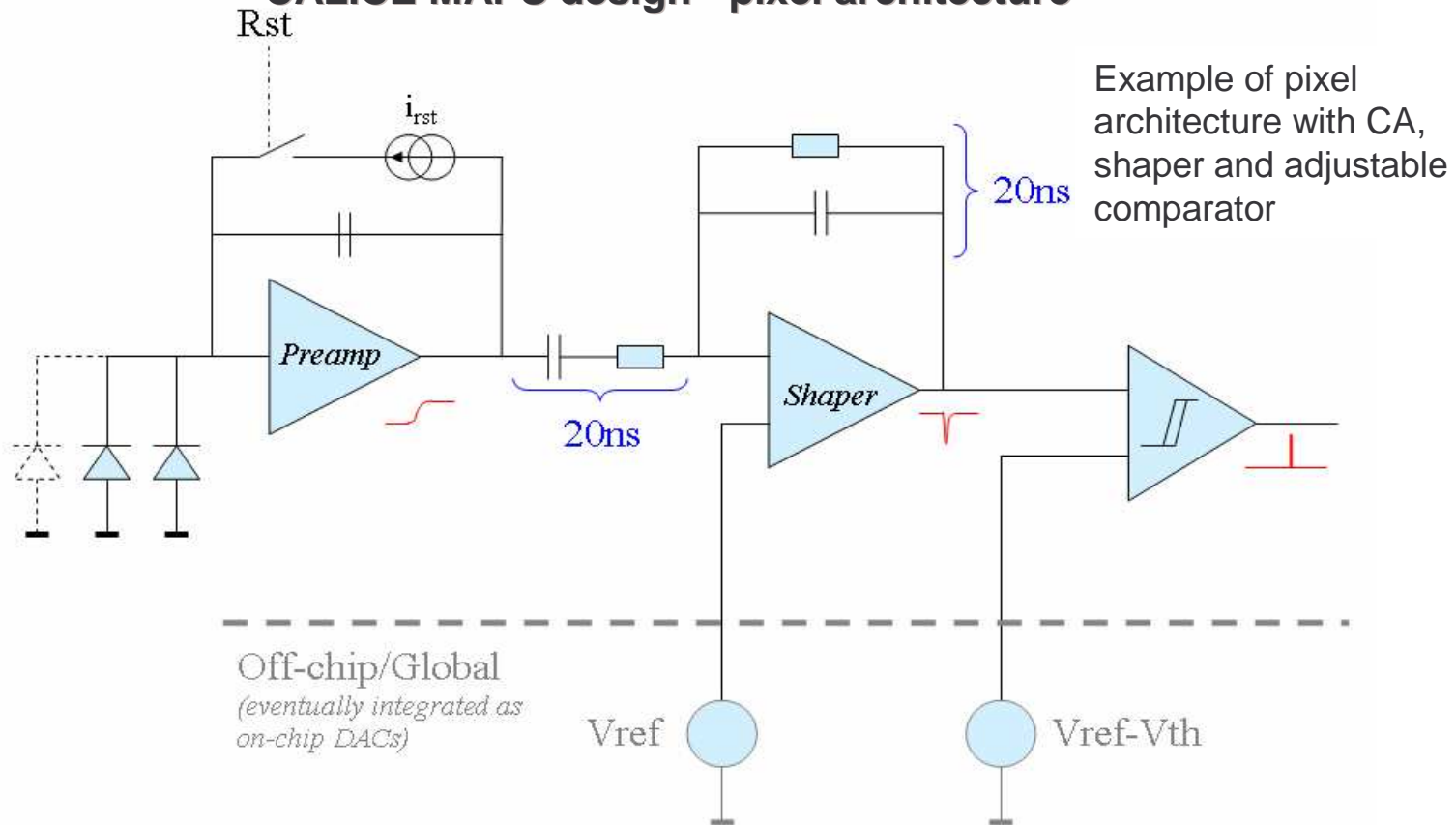
□ Needs further optimization



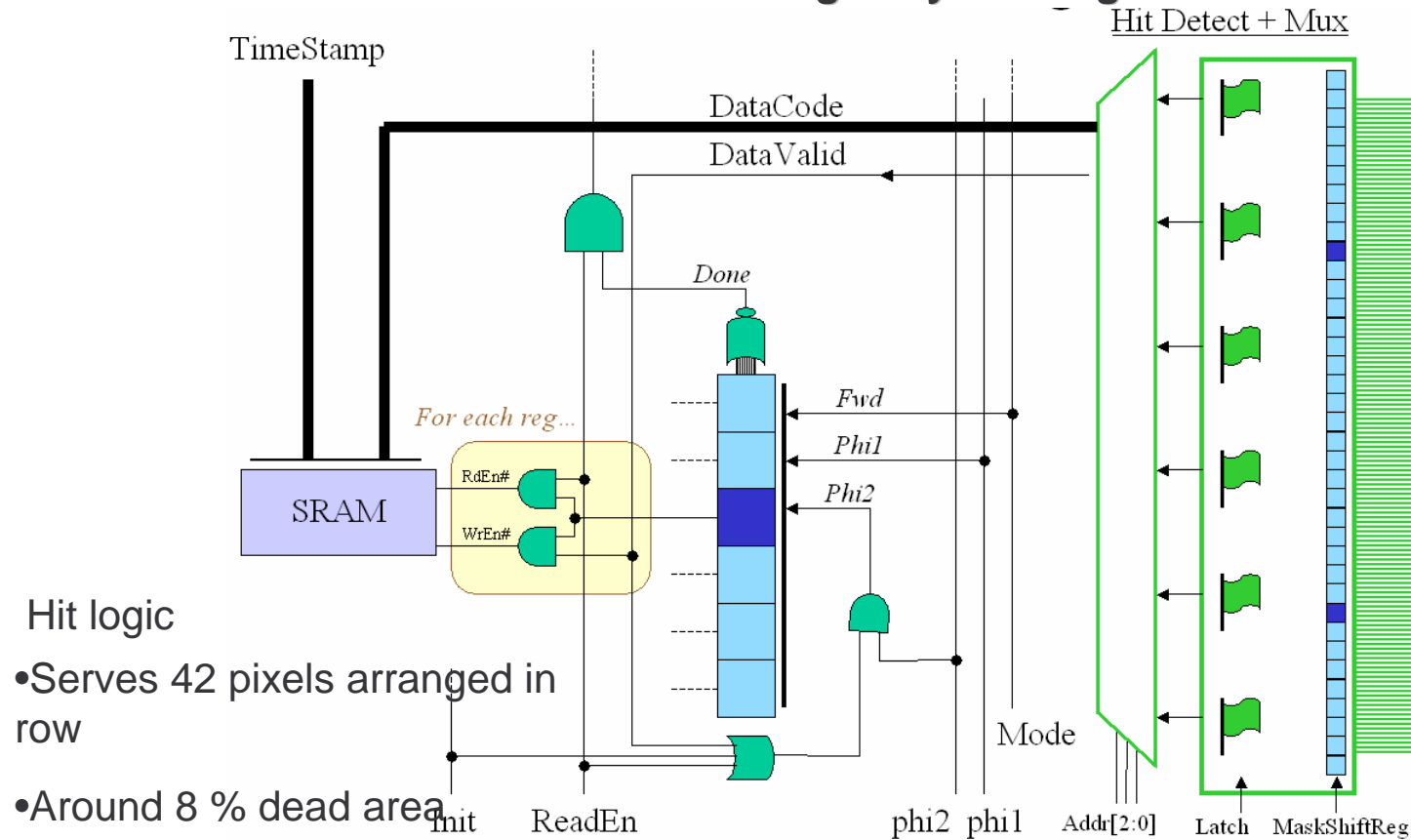
CALICE MAPS design - pixel architecture -



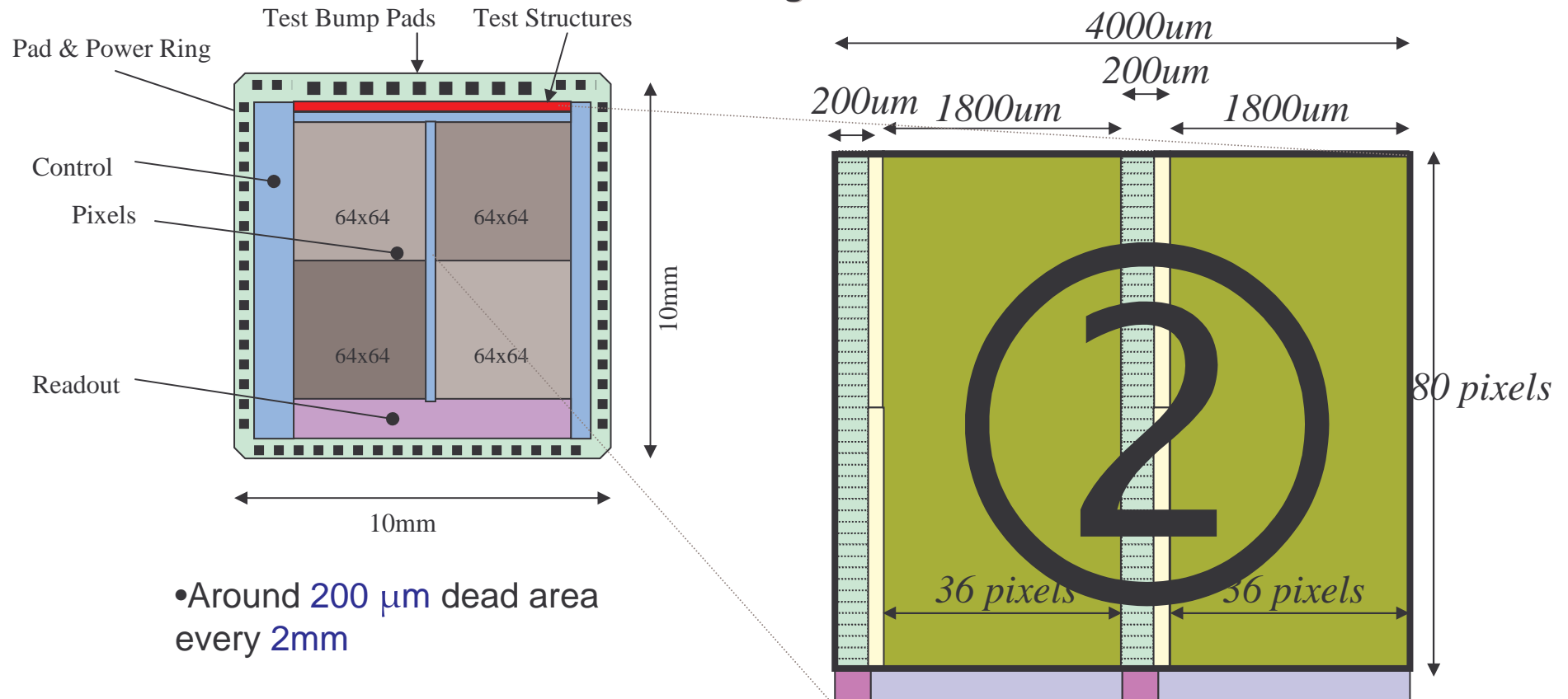
CALICE MAPS design - pixel architecture -



CALICE MAPS design - system logic -



CALICE MAPS design - area estimate -



Conclusions

- Minimum Σ charge signal for full pixel coverage $\sim 200 e^-$
- S/N ~ 10 achievable
- Collection time ~ 250 ns for pixel coverage: optimisation needed
- Likelihood of **double hits** following collection time reduction in progress
- Improved diodes layout and pixel architecture study in progress
- **Power issues** require further analysis